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SUBSTITUTE SPECIFICATION

Ser. No. 10/628,612

METHOD FOR WINDING STRIPS ON THE BUILDING MACHINE

This is a Continuation of Application Serial No. 09/804,567 filed March 12, 2001, now issued as U.S. Patent No. 6,602,367, which is a Divisional of 08/943,068 filed October 2, 1997, now abandoned, which is a Continuation of 08/625,989 filed April 1, 1996, now abandoned, which is a Continuation of 08/400,302 filed March 16, 1995, now abandoned, which is a Continuation of 08/187,775 filed January 26, 1994, now abandoned, which is a Continuation of 07/666,099 filed March 7, 1991, now abandoned.

BACKGROUND OF THE INVENTION

1. Technical Field

The inventions disclosed in this application relate to methods for winding an automotive tire building strip member on a building drum.

More particularly, the first invention in this application provides a method for winding a strip member, such as rubberized steel cord, tread rubber or the like, precut to the circumferential length of the building drum of a tire